

ADJUSTMENT OF SERVO UNIT

IMPORTANT

Before adjusting the servo unit, the loading gate must be properly adjusted..

To adjust the servo unit proceed as follows

1. Turn the adjustment screw (A) counter-clockwise to release the piston of the Becket Harcum valve. Continue turning until the screw is not in contact with the cap (B).

NOTE: The servo air cylinder (AL-114A) will retract and the servo lever (AL—103,B) will contact the cylinder housing.

2. Turn the adjustment screw (A) clockwise until the Becket Harcum valve piston is fully depressed. Continue turning until the servo lever (AL-103B) moves away from the servo cylinder housing 1/16".
3. Lock the adjustment screw (A) in place using the locking nut.

